Thank you for purchasing our ACR PDW stock. We hope that you enjoy it and we think that you'll find it to be high quality and an enjoyable addition to your ACR.

ACR PDW Stock

Contents of Package:

- PDW stock, fully assembled

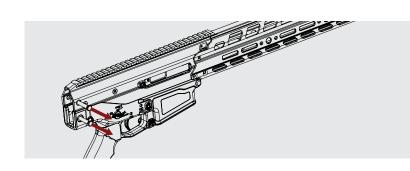


Safety Warning: Before you attempt any installation, make sure your rifle is unloaded. Also, before starting remove the bolt and magazine from the rifle.

Installation Instructions:

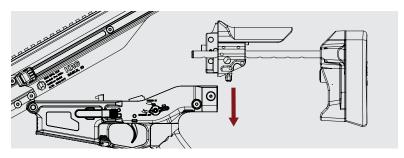
Part I: Remove existing stock

Step 1: Push the detent pins out from the lower receiver and upper receiver where they hold the standard ACR stock, open the action area, then slide the ACR stock out of the lower receiver.

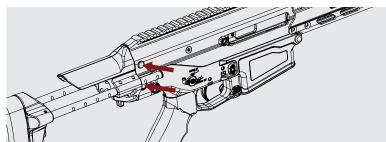


Part II: Install KRG PDW stock onto your ACR

Step 1: Slide the PDW stock onto the ACR lower receiver.



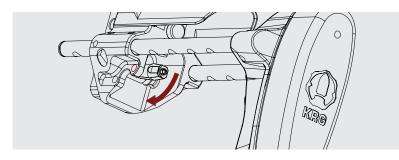
Step 2: Close the breech area then push the upper and lower detent pins back into place.



How to use the PDW stock

Length-of-Pull (LOP) adjustment:

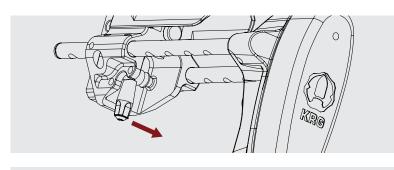
Step 1: The locking lever is shown in the image below in the locked and tight position, rotate it downwards.

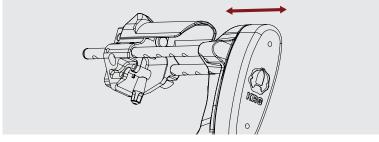


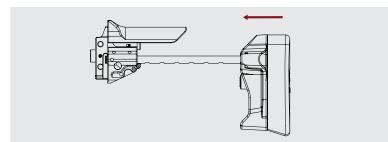
Kinetic Research Group, LLC

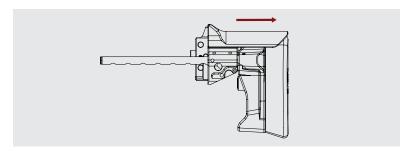
Step 2: In this position the LOP is still locked and you can use it this way but it is a little looser, shift it to the right side of the rifle to unlock it.

Step 3: In this position the LOP is unlocked and you can move the recoil pad in and out. There are detent positions where it will lock into place. Reverse the process to lock it back in place.



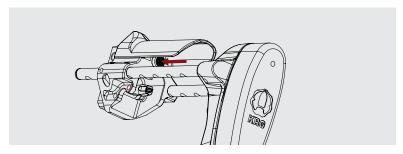




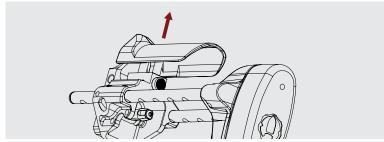


Cheekpiece height adjustment:

Step 1: Push the button shown and hold it in.



Step 2: Raise the cheekpiece to where you want it and then release the button.



LOP rod fit adjustment:

You can adjust how tightly the LOP rods fit into the housing by adjusting the four screws below. We recommend putting Loctite on them so they will stay in place once you set them where you want.

