

Thank you for purchasing our Bravo Chassis. We hope that you enjoy your chassis and we think that you'll find it to be high quality and an exceptional value.



INST-BRV-HWS

Bravo Chassis for Howa

Contents of Package:

- Bravo Chassis partially assembled – accepts AICS magazines
- Howa 1500:
 - 1ea M6 x 45mm Socket Head Screw (Rear Action Screw)
 - 1ea M6 Washer for Rear Action Screw
 - 4ea M5 Hex Nut
 - 4ea M5 Flat Weld Nut
 - 1ea KRG L2 Rail Kit
 - 1ea 1-3 LOP Spacer Set
 - 1ea QD Cup Kit for Rear

Installation Instructions:



Safety Warning: Before you attempt any installation, make sure your rifle is unloaded. Also, before starting remove the bolt and magazine from the rifle.

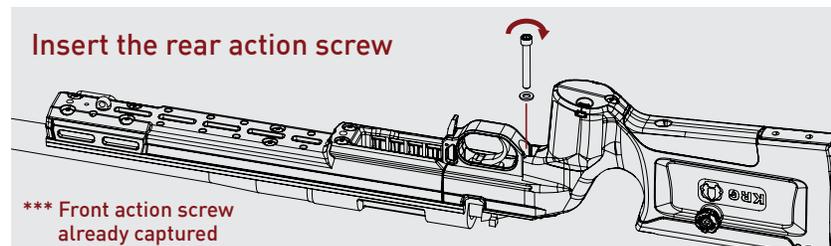
Part I: Remove action from existing chassis/stock

Step 1: Loosen the two screws that hold the action into the stock. Next pull the barreled action out of the stock

Part II: Install your action into the Bravo Chassis

Step 1: Insert the barrelled action into the backbone, tighten the front action screw to finger tight. Front action screw is in place already and captured by forend.

Step 2: With the whole assembly upside down, drop the rear action screw with washer into the hole just behind the trigger guard; turn the screw to engage the threads in the action. Again do not fully tighten.



Step 3: Pull the action towards the rear of the stock while holding the stock stationary. This is to seat the action against the recoil lug. A good way is to set the rifle vertical on the buttpad and bounce it on the ground a couple times.

Step 4: Making sure the action is level and not canted to the left or right in the chassis, begin tightening the actions screws starting with the front screw, tightening a little and then moving to the back screw and tightening a little. Keep switching back and forth to ensure even tension until the screws are fully tightened.

Step 5: Torque both screws to 65 in-lbs of torque in an incremental manner, moving back and forth between the two screws until full torque is reached.

