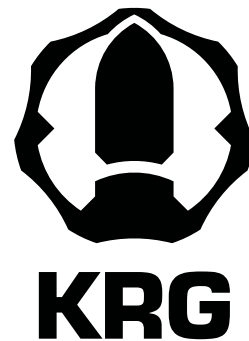


Thank you for purchasing our Whiskey-3 Chassis (Gen 5)



Whiskey-3 Chassis (Gen 5)

Contents of Package:

- Whiskey-3 Chassis assembled – accepts 5 or 10rd AICS magazines (with or without spacer for T3 version)
- Baggie with following contents:
 - Rear action screw – 1ea M6x45mm socket head screw or 1/4-28 X 1 3/4"
 - 1ea washer for rear action screw (used for Rem 700 only!)
 - Extra forend plug for QD cup mount point
 - 2ea M5 hex nut
 - 2ea flat head cap screw 10-32 X 5/8"
- Baggie with the following contents:
 - MOE L2 rail
 - MOE L3 rail
 - Metric M5 hardware to mount these rails to the chassis

Installation Instructions:



Safety Warning: Before you attempt any installation, make sure your rifle is unloaded. Also, before starting remove the bolt and magazine from the rifle.

Part I: Remove action from existing chassis/stock

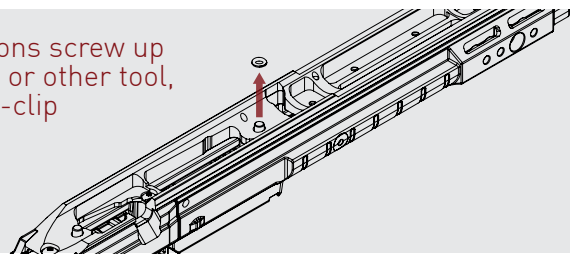
Step 1: Loosen the two screws that hold the action into the stock. Next pull the barreled action out of the stock. For Tikka T3 – remove the metal magazine spring plate from the trigger and re-install trigger. For Remington 700 – you will need to remove the box magazine parts.

Part II: Install your action into the Whiskey-3 Chassis

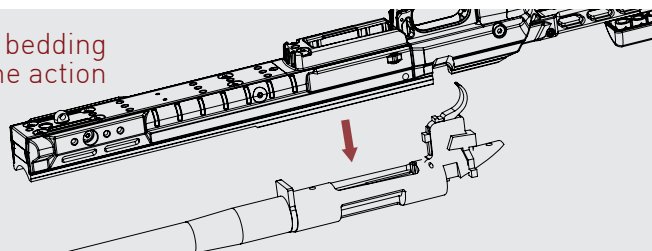
Step 1: Turn the chassis upside down! The front action screw should already be in place, you will need to remove the c-clip or o-ring retainer that holds it. This is located inside the inlet area where the action sits. For Remington stocks, two washers are used on the front action screw.

Step 2: With the chassis upside down, set your the chassis' bedding area (V-block for Tikka and Radiused area for Remington) onto the action. Turn the front action screw to engage the threads in the action to draw the action into the chassis, do not fully tighten at this point.

First hold the actions screw up with a hex wrench or other tool, then remove the c-clip

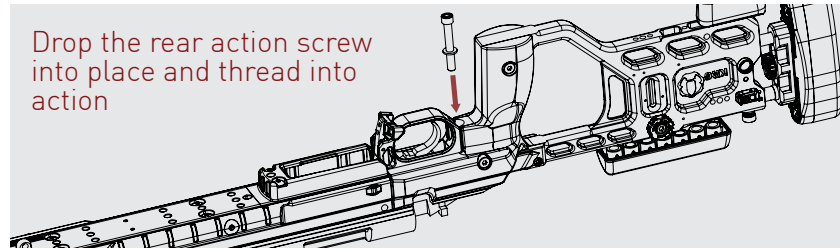


Set chassis bedding area onto the action

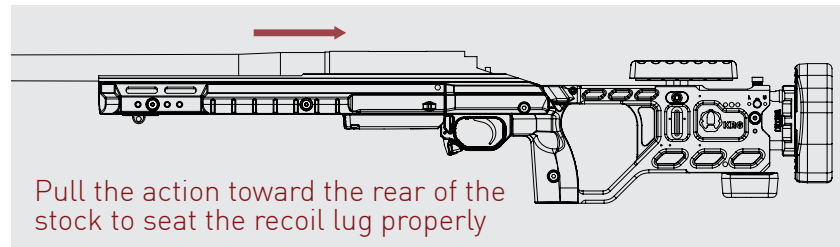


Step 3: Drop the rear action screw into the hole just behind the trigger guard, turn the screw to engage the threads in the action. Again do not fully tighten.

⚠ A washer is not used for the Tikka T3 chassis. ⚠

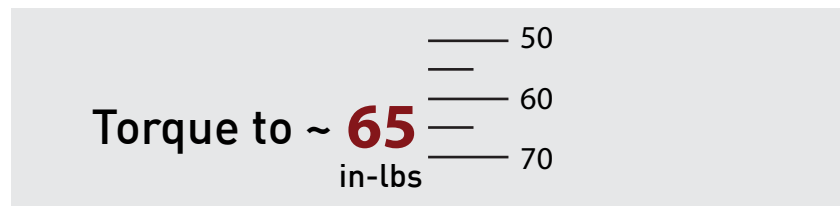


Step 4: Pull the action towards the rear of the stock while holding the stock stationary. This is to seat the action against the recoil lug.

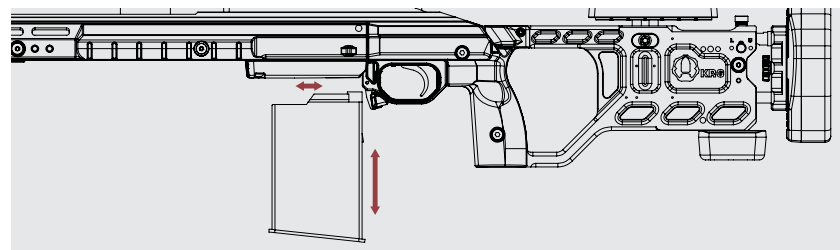


Step 5: Making sure the action is level and not canted to the left or right, next tighten both action screws until they are snug but not fully tightened.

Step 6: Torque both screws to 65 in-lbs of torque in an incremental manner, moving back and forth between the two screws until full torque is reached. We recommend experimenting with the torque settings to find the best accuracy for your rifle. In our experience, some rifles shoot better with less than 65 in-lbs.



Step 7: Insert a magazine to test for fit, the forend can be moved forward or backward a small amount to adjust the magazine fit. Additionally, the trigger guard can be moved a small amount as well if necessary. Note that you may experience some bolt drag on the feedlips of the magazine. You can help this by widening the feedlips of the magazine a little. ⚠ Due to the magazine design of the AICS magazine and the magwell of the W3C, it may be possible to put pressure on the mag and push it up against the bolt. For this reason we do not recommend resting the gun on the magazine when firing. ⚠

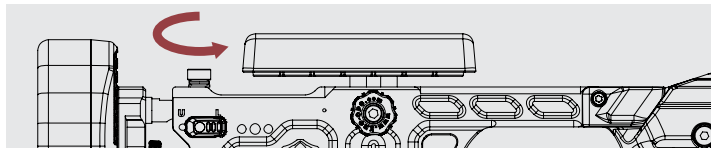


Time to adjust the stock to fit you!

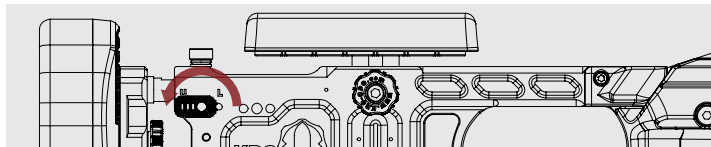
Length of Pull (LOP) Adjustment

Tool-less LOP adjustment:

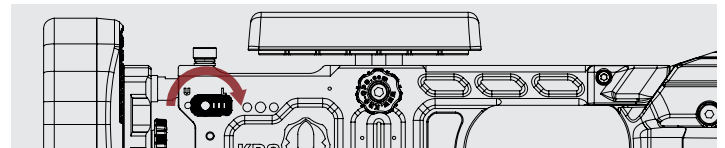
Step 1: Loosen the top thumbscrew that takes the movement out of the LOP system.



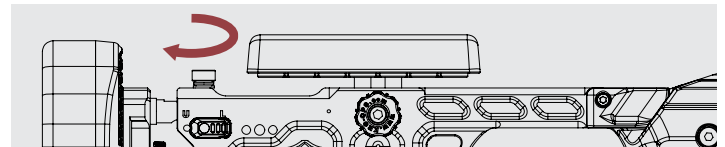
Step 2: Turn the locking cam lever 180 degrees to the unlocked (U) position. The lever will point rearwards.



Step 3: Move the buttpad to the desired position and then return the lever to its home locked position pointing forwards. You may have to move the buttpad back and forth a bit to find the exact notch where the cam will lock into place.



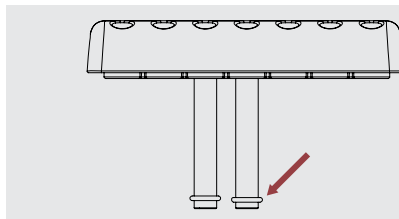
Step 4: Tighten the top thumbscrew that takes the movement out of the LOP system.



Cheek Height Adjustment

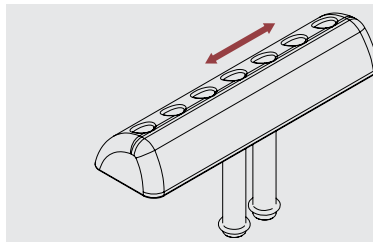
Tool-less cheek height adjustment with a simple return to zero feature

Step 1: Loosen the thumbscrew and remove the cheek piece, then slide the o-rings toward the bottom of the riser posts and re-insert the cheekpiece.



Step 2: Getting into position behind the rifle, place your head gently on the cheekpiece. The cheekpiece should be too high for a proper view through the scope. With the thumbscrew slightly loose, push the cheekpiece down with your head until it rests in the proper position so you have a perfect view through the scope. Tighten the thumbscrew to lock the cheekpiece in that position. When you need to remove the rifle bolt from the action for cleaning, the o-rings will keep the position you selected when you re-install the cheek piece.

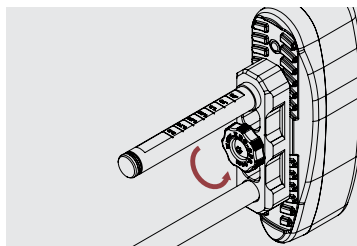
Step 3: Optional – You can move the cheek piece forward and backward by removing the two screws holding the cheek piece to the two cheek riser posts and then switching the holes in which the riser posts sit. (use 3mm hex wrench.)



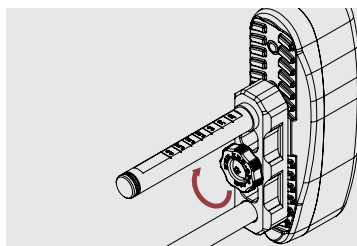
Buttpad Vertical Adjustment

Tool-less adjustment for height and cant (15 degrees each direction)

Step 1: Extend out the LOP to gain access to the thumbscrew which holds the buttpad in place and loosen the thumbscrew. (it is captured so don't loosen it past the point of resistance).



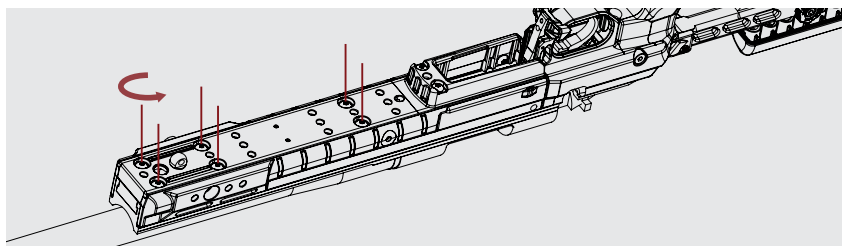
Step 2: Slide the buttpad up or down in 1/4" increments, or cant it 15 degrees to either side. There are protrusions on the aluminum LOP housing that fit into pockets on the polymer buttpad housing. Retighten Thumbscrew when you have it set where you want.



Magazine Fit Adjustment

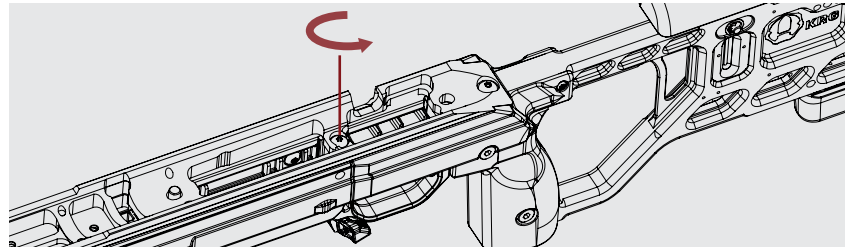
Requires hex wrench (Allen wrench)
If you would like to make the fit of the magazine more or less tight, here's how:

Step 1: Loosen the M5 screws that hold forend onto chassis with 3mm hex wrench. Tikka versions have 6 screws, Remington 700 versions have 8 screws. These screws have blue Loctite so they may be difficult to loosen. It is not necessary to completely remove the forend screws, just loosen them.



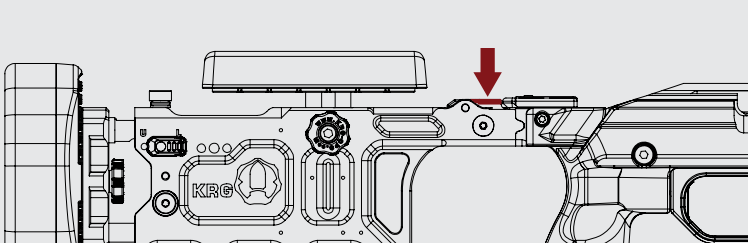
Step 2: Slide the forend forward or backward a small amount to achieve the desired fit of the magazine into the stock. Re-tighten screws from step 1.

Step 3: If unable to achieve desired fit, trigger guard can be moved forward and backward a small amount as well. Remove action from stock, loosen screw holding trigger guard to stock, reposition trigger guard, re-tighten screw.

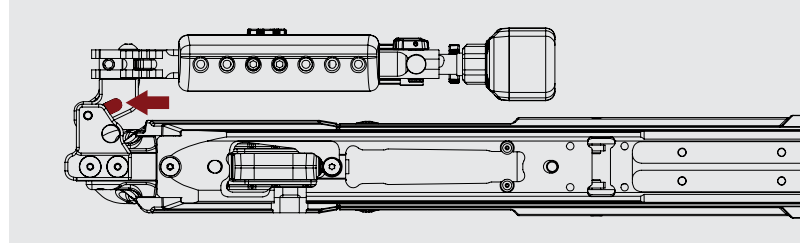


The Folding Latch Mechanism

There are two different latches in the folding mechanism, the main one to lock the stock in the open or usable position and a secondary lock to lock the stock in the folded position.



NOTE: The latch mechanism to hold the buttstock in the folded position is a positive lock system. You MUST press the unlock button pictured above to unfold the stock. It does not release just by pulling on the buttstock.



NOTE: Latch mechanisms were designed to be strong and reliable and if treated properly will give you thousands of folding/unfolding cycles. Do not abuse the latch mechanisms, i.e. carry a complete rifle by just the folded buttstock or open the stock from the folded position without pushing the unlock button. We recommend that when carrying in the folded position during heavy field use, strap the buttstock down with a length of nylon or route a strap from your scope cover around it to keep it from getting snagged.

Mounting Options Data

