

# Pro Front End for Whiskey-3, X-Ray and Bravo Chassis



## Contents of Package:

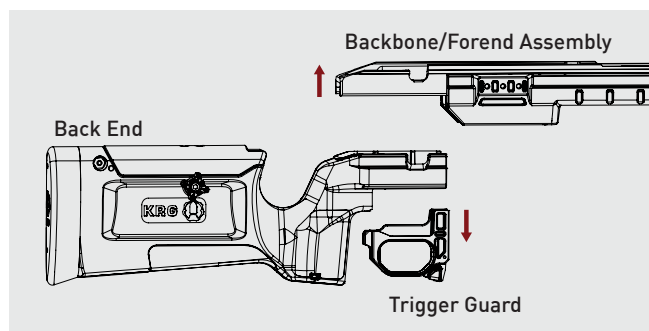
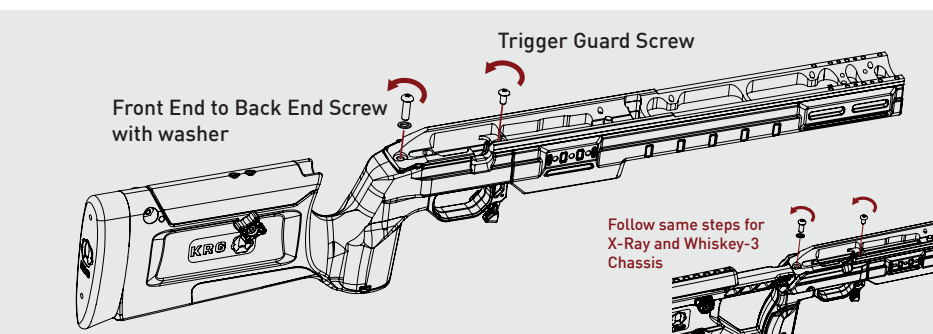
- Pro Front End assembled (with captured Front Action Screw)
- x1 M5 x 10mm low profile button head screw (for trigger guard)



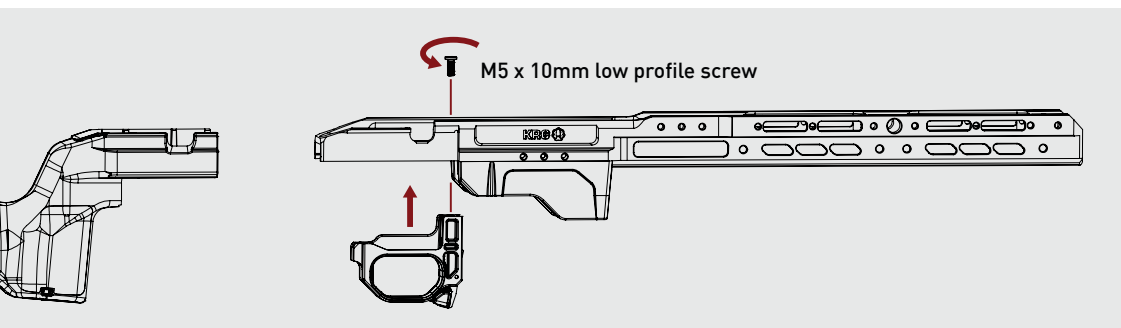
**Safety Warning:** Before you attempt any installation, make sure your rifle is unloaded. Also, before starting remove the bolt and magazine from the rifle.

## Installation Instructions:

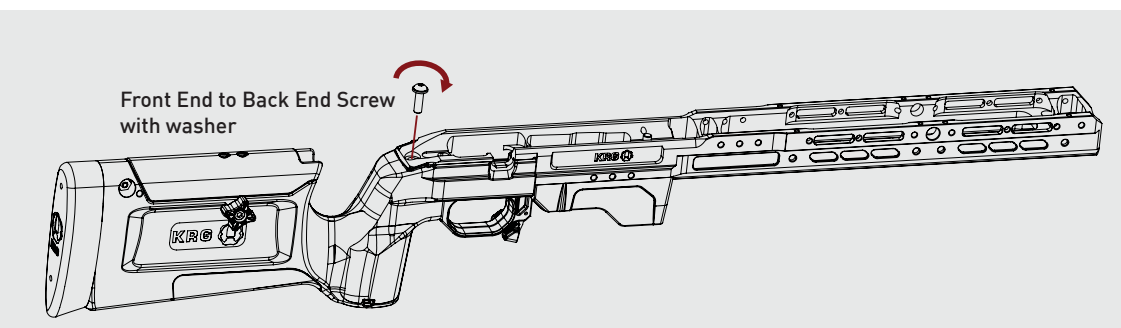
**Step 1:** Remove **Front End to Back End screw and washer** (using 4mm hex bit) and **Trigger Guard screw** (using 3mm hex bit) and separate the backbone/forend assembly and the trigger guard from the backend.



**Step 2:** With a 3mm hex bit, install the trigger guard to the **Pro Front End** using the included **M5x10mm low-profile screw**.



**Step 3:** Slide down the **Pro Front End** onto the **Back End** until it makes positive contact with the rear abutment. Apply a small amount of blue Loctite to the **Front End to Back End screw** threads and install it (with washer). Tighten to 55 in-lbs.



**Tools required:** - 3mm, 4mm  
- 3/16" (Rem 700 Action Screw)  
hex wrenches